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3002 198	1-327-03				32	013002	GOODRIG	ж			D

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• HISTOR	AMC/AMSO			SIS WORKSHEET		
NSN:	1630011905994	(CONTINUIN	~		PAGE 2 OF	3
		AMC/AMSC :	1C	IM DATE BEGAN:	22MAY03	
SECTION		APPROVED	SOURCE	s		
	DESIGN ACTIVITY INFORMATION			SUPPLIER INF	ORMATION	
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SECTION F				JC		BECAN :	22MAY03		
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	1. THIS IT 2. THIS IT STRUCTURAL INDIVIDUAL 3. TO ENS RESTRICTED ARE KNOWN	EM IS AN ADAPTER. TEM IS A CRITICAL AND FUNCTIONAL IN MANUFACTURERS PRO- URE CONTINUED PROI TO SOURCES LISTED TO HAVE THE REQUIR RESULT IN LOSS OF	SWIVEL USED OF APPLICATION LANDERSTY OF THE OCCESSES AND TECOUCT INTEGRITY OF IN SECTION E	ANDING GRAR IS PART CAN THINIQUES. OF THE ITE OF THIS DO AND CABART	COMPONENT. THE BE APPECTED BY M, PROCUREMENT CUMENT. THESE	IS			
2. ACTION TAKEN	BEING TAKEN TO	IMPROVE COMPET	THVE STATUS	9 7 4		~ · · · · · · · · · · · · · · · · · · ·			
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		n requirements av	NILABLE CODE "	·					
SECTION G		MISCE	LLANEOUS	NFORMA	TION				
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€. <b>.D</b> .	BZION ACTIVITY II	VEDRMATION.	- 11						
		TORMATION			SUPPLI	er informa	TION		
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DATE  CAGE  13002  13002  STAND	REVISION: 01  DATE: 06JUN03  CAGE: MANUFACTURER NA 13002 13002 13002 1391-317  STANDARD ENGINEERING TEXT	NATURER NAME: GOODRICH DRAWING TOTHER NAME: LC FORM 462 -317 -317 -BRGINEBRING TEXT	SCH SCH	RSV FR 83 SHEETE 8 0000 E 00001	00 00 00 00 00 00 00 00 00 00 00 00 00	ORGN SYMBOL  NETS AND COD  O0001 0000 S  O0001 0000 S	LGMPM LGMPM REFERENCE NR: 1881-317-03 FOIST RODE RUGR DATA ADAPTER, S ADAPTER, S	LGMPM  FR NR:  LGMPM  FFERENCE NR:  SHI 317-03  SIGR DATA ROWTS (ATTACH A)  ADAPTER, SHIVEL, ASSY ALG  ADAPTER, SHIVEL, ASSY ALG	NOUN:	P. LB REQUIREMENTS REQUIREMENTS	* HISTORY *    PAGE   OF 1     NSN :     1630011905994
EX	ENGINEERING DATA LIST REMARKS	ST REMARKS						FURMISHED MSTROD CODS LEGERO; C - CLASSIFIED DOCHMENT. S - FURMISHED WITH SOLICITATION. M - STABLE BASE DRAWING REQUIRED;	ON.	X - DATA SUPPLIED (NOT IN BOCARS). R - FURITSHED BY PCD UPON REQUEST. P - PARTIAL DOCUMENT FURITSHED. V - VEBDOR DRANING;	G - GOV'T DOCOMENT. O - OTHERS, CONTRACTOR MUST ACQUERE. A - DATA MOTO
								FURNISHED NITH CONTRACT AWARD	TRACT AWARD.		

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REV			
NEV	ENGI	NEERING DATA REQUIREMENTS (ATTACHMENT 'A')	
NOTE: MILITARY SPECIFICATIONS USTANDA	RROS WILL NOT BE FURNISHED IN THE BID SET.		
1. THE FOLLOWING INSTRUCTIONS ARE FUR ADAPTER, SWIVEL	NISHED FOR THE MANUFACTURE OF ASSEMBLY MAIN LANDING GEA	.R	
2. PART NUMBER		3. NATIONAL STOCK NUMBER	
1881-317-03		1630-01-190-5994	
	ARDS, ETC., WILL, BE USED IN LIEU OF THE DATA INDICATED. T		
PRIOR TO SHIPMENT OF	STEM ENGINEERING RETAINS AL F DISCREPANT ITEMS. ALL DEVI ILL BE SUBMITTED FOR MRB DISI	ATIONS, MINOR OR MAJOR, I	CCEPT/REJECT MRB'S FROM THE ENGINEERING
FULL COMPLIANCE WITHE MANUFACTURE OF RESPONSIBLE TO COMPUNDERSTAND THE REQ	T AWARD, THE CONTRACTOR WI TH MANUALS, SPECIFICATIONS, A F THIS CONTRACTED LANDING G PLETELY SEARCH THESE MANUAL QUIREMENTS NECESSARY TO MAI RWARDED TO THIS OFFICE OO-AI	AND STANDARDS CALLED OU EAR COMPONENT/ASSEMBLY LS, SPECIFICATIONS, AND ST NUFACTURE LANDING GEAR	UT AND REQUIRED FOR Y. CONTRACTOR IS CANDARDS AND FULLY
7. ELECTROETCH IDEN	TIFICATION IN AREA NOTED PER	MIL-STD-130 IN LIEU OF CPO	3 9201.
8. MATERIAL: 2014-T65	511 PER SAE AMS-QQ-A-200/2 IN L	.IEU OF QQ-A-200/2.	
7075 <b>-</b> T73:	51 PER SAE AMS-QQ-A-225/4 IN LIE 51 PER SAE AMS-QQ-A-225/9 IN LIE 1 PER SAE AMS-QQ-A-225/9 IN LIE	EU OF QQ-A-225/9 OR	
OR 4 IN LIEU OF MIL-I-6 ALLOWED. THE INTEN' REQUIRED SENSITIVITY PERFORMING THE INSP	CENT PENETRANT INSPECTION P 1866 WITH THE FOLLOWING ACC T OF NO DEFECTS ALLOWED IS T LEVEL AND THERE SHALL BE N ECTION SHALL BE CERTIFIED TO EL III AS SPECIFIED IN AIA/NAS-41	EPTANCE/REJECTION CRITER THAT THE INSPECTION IS CON TO INDICATIONS ALLOWED. TO LEVEL II WITH THE INSPECT	RIA: NO DEFECTS NDUCTED AT THE THE INSPECTOR
10. PAINT REQUIREMEN	NTS AS NOTED:		
	T OF EPOXY WATERBORNE PRIMI DXY POLYAMIDE PER MIL-PRF-23.		I, CLASS 2. ALTERNATE
	COATS POLYURETHANE PER MIL D-STD-595 IN LIEU OF COLOR #178		OF MIL-C-83286, COLOR
11. CORROSION CONTR	OL ENTIRE PART PER MIL-C-1617	3 IN LIEU OF CP SPEC 8405.	
12. R.I. DESIGN SPECIFI	ICATION L287C2001, 2036 AND MI	L-1-8500 ARE NOT REQUIRED	TO MANUFACTURE THIS
PREPARED RY		SYMBOL	DATE
CAROL HYER		LGMPM	6 Jun 03

FIRST A	RTICLE REQUIREM	ENTS			11.	DATE		
/AFMCI 64-110, AFMCI 23-102 and F	AR Part 9, Sub Part 9.3)	(Additional	Instructions	on Page 3)	$-1\sigma$	Tian -	18 20	202
Z. P/R/MIPR NUMBER	3. PART NUMBER			4. NSN				
5. FIRST ARTICLE QUANTITY	1881	-317-03			1630-0	1-190-5	594	
THE FIRST ARTICLE IS1	UNIT(S) OF LOT	MTELA	,					-
AND WILL BE: PART OF PRODUCTION QU	JANTITY	X IN	ADDITION TO	PRODUCTION (	YTITMAUĆ	,		
6. ARTICLES	<del> </del>	7. LONG L	EAD TIME ITEM	IS .				
WILL X WILL NOT SERVE AS A								
STANDARD	MANUFACTURING		QUIRED		N	OT REQU	IRED	
			Son FAR 62.20	19-3 or -4. elterni	sto (I)			
8. SPECIAL REQUIREMENT/PRODUCTION FACILITIES	Son FAR 62.209-3 or -4 At	temere I)						
X REQUIRED			OT REQUIRED					
"The First Article offered must be manufacture	d at the facilities in which	that Item is t	to be produced	under the contr	ect, or if	the First	Article is a	8
component not manufactured by the contractor,	such component must be r	manufactured	at the facilities	In which the co	mponent i	s to be p	roduced for	IT
the contract. A certification to this effect must	accompany each First Artic	le which is of	fered."			****		
9. TEST/INSPECTION REQUIREMENTS		F. FIF	IST ARTICLE D	ELIVERY:				
A. CONTRACTOR TESTING X GOVERNI	MENT TESTING							
Performance or other characteristics which the Fin	ut Articles must mass	17	) Dua within	cale	uqat qaAa	from date	e contract.	•
era Conformance with all drawings and	specifications in	(2	Notify	5calender	days prior	to shipm	ient.	
the contrace		(3	) Delivered to g	IDVarnment at				
B. The detailed technical requirements for First Artic	10.000.000		and Acc	ZMADLV	' <u> </u>			
contained in	a abbiosal tests sta		ATTAL AL	a Acet Be	V. Jan	spack	tion of	Licer
		] 1	B14, 849	, iin afb	UT	840	56	
(Cita Spec and Para number)		'		written notice o				
C. TEST PLAN REQUIRED			day	ys after recoipt o	first artic	de packeç	je.	
(1) DD Form 1423 EUN		G Fee	imated ones of	government test		n'a	uneloo	
(2) Delivery due calendar days from	date of contract.		1.000	Monaturi di Li rabi	mymapac	.CON BVER	ABUUTI.	
(3) Number of days for government approval/di			1.00					
days.								
D. B								
D. Contractor's notification to ACO and [Reg	vesting Activity)							
	for to start of testing.							
E. TEST REPORT REQUIRED								j
(1) DD Form 1423 ELIN								
(2) Dun calender days from date of	contract.							
(3) Forwarded to								
(4) Government written natice of approval/disapp	roval due							ĺ
days after receipt of contractor's report.								- [
10. DISPOSITION OF FIRST ARTICLES			<del></del>					
		D)	sapproved First	Articles will be	returned to	the con	tractor/	1
Approved First Articles will be forwarded to	Supply	2	will be rete	ined by OO-A	<b>LCIM</b> A	DLY PO	inding	- 1
		di	sposition instru	ctions from the c	ontractor:			
	a expended intesting.	X or	n purchase ra	quests designat	ied as di	rect ship	ments th	
Residual components of dispproved FirstArtic	les will be	foi		tion will apply.	(NOTE: /	Alweys a	oplicable o	n
returned to the contractor/ will be reta	ined by		reign Military S					1
· · · · · · · · · · · · · · · · · · ·	on instructions from		Approved Firs ipment with pr	t Articles will be eduction item.	returned	TO THE CO	intractor fo	or
the contractor.			•	disapproved Firs	Afficies	will rama	in the sem	,,
First Articles will be installed on aircraft/e			marked above			/ 4		_
proper fit/function. Approved article of all processing and all not be forwarded.		Ot	her Disposition	·				1
will be considered part of the contract quanti-		<u> </u>						

2. P/R	RUMIPR NUMBER	3. PART NUMBER		4. NSN
			1-317-03	1630-01-190-5594
31. C	ONDITION(S) FOR WAIVER OF FIRST A			
8.	Government,	nished production quantities of the DoD, X Air Force.	same or elimiter article to the	prime contractor for delivery to the
b.	Offerors currently in production of received First Article approval un	of the same or similar article for a der the existing contract.	Government,	DoD, Air Foodetract and who have
c.	Offerors who have previously fur Air Force, provided and	nished production quantities of the licies thus furnished, have exhibited	same or similar articles to the satisfactory performance in a	service in the opinion of the Air Force.
d.	Provided not more than 36	_ manths have elapsed since comp	eletion of the contract.	
e.	First Article testing will not be w	eì∨ed.		
F.	See Remarks in block 12 below.			
	HAS EXHIBITED SATISFACTORY PERF	FORMANCE IN SERVICE AND PRI DUCIT DUAL PRICES (That is, both	EPARE AND RETAIN SUPPO with and without requiremen	TY WILL DECIDE WHETHER OR NOT THE ITEM RTING DOCUMENTATION TO FULLY JUSTIFY IN THE ITEM RESEARCH OF THE PURNISH LY SUPPLIED ARTICLE:
	A. PROCURING OFFICE B.	CONTRACT NUMBER C. D	ATE OF CONTRACT D.	SPECIFICATION NUMBER AND REVISION
12.05	EMARKS			
12. 116				
and e		ned that a contractor has the		a nature that only by First Article testing g the item in accordance with the
				ive approval of first article inspection will vaed source (if the item is AMSC C)
	OGNIZANT ENG DRGANIZATION RESPO OR APPROVING TEST (Name, Organization		14. PR INITIATOR (Name,	Organization, Phone)
Rober	rt Young LGHEL 586-0717			

### SOURCE QUALIFICATION STATEMENT

(PL 98-525, Section 2319)

#### SECTION A. ITEM IDENTIFICATION

- 1. STOCK NUMBER (NSN):1630-01-190-5994
- 2. PART NUMBER (P/N):1881-317-03
- 3. NOUN: Adaptor Swivel Joint
- 4. APPLICATION: B-1B

#### SECTION B

JUSTIFICATION FOR ESTABLISHING QUALIFICATION REQUIREMENTS AND REASON WHY QUALIFICATION REQUIREMENTS MUST BE DEMONSTRATED PRIOR TO CONTRACT AWARD

- 1. Characteristics associated with the manufacturing and processing of this component could result in product functional degradations. This item performs a critical function on the aircraft and special equipment is required for its manufacture and testing. Close tolerance machining is required. Special care and attention is required but not limited to surface finish, processing, and assembly of this item. This item is particularly susceptible to process induced manufacturing flaws; therefore care must be taken to insure a potential vendor's capability prior to contract award.
- 2. The bidder's ability to interpret Engineering drawings and specifications and the execution of the qualification requirements specified herein are necessary to verify the structural and/or functional integrity and/or fit and form of the item being procured.
- 3. Failure to procure this item from a fully qualified source could result in failure of the part, degradation of aircraft mission capability, or loss of aircraft and crew.
- 4. Completion of the specified pre-contract award qualification requirements will assure the government that the offerer is capable of producing the item in compliance with the applicable technical specification/data and within the schedule and economic constraints of our contracts. There are sufficient technical and schedule risks, which can only be minimized by a completion of the requirements prior to contract award.

# SOURCE QUALIFICATION REQUIREMENTS (PL 98-525, SECTION 2319)

STOCK NR (NSN)1630-01-190-5994

PART NUMBER (P/N)1881-317-03 AIRCRAFT:B-1B

NOUN: Adaptor Swivel Joint

#### SECTION C

## QUALIFICATION REQUIREMENTS THAT MUST BE SATISFIED TO BECOME A QUALIFIED SOURCE

- 1. Because of the need for uninterrupted item support to military aircraft systems and in keeping with the requirements of PL 98-525, the current acquisition need not and generally will not be delayed to provide an offerer an opportunity to qualify. Normal acquisition practices at OO-ALC should preclude the denial of opportunity to any interested offerer.
- 2. The offerer must provide a pre-contract award qualification article, which meets the requirements of the engineering drawings, material specifications, and process specifications. However, successful completion of the qualification testing does not guarantee any contract award. If the offeror is deemed qualified and awarded the contract, a post-contract award first ariticle exhibit may be required to verify production capability.
- 3. The required materials will be procured from a qualified source and will meet the requirements of their respective specifications. The offerer will assure that the material supplier has accomplished this and will submit certified documentation of accomplishment of the above requirements to the purchaser along with the pre-contract award qualification article.
- 4. The qualification article shall demonstrate full compatibility and comparability with existing parts, and once submitted, will be subjected to such testing as deemed necessary by the government, to insure the article meets all dimensional, processing, and functional requirements. Such testing may result in the destruction of the article. Following completion of necessary testing and evaluation, the article, no matter what its condition, shall be returned to the contractor or disposed of at his discretion and direction, whether it was found acceptable or not.
- 5. Form verification: The Government's Quality Verification Center will verify compliance with dimensional data requirements. Material and process compliance will also be verified as required.
- 6. Fit/function verification: Existing components and Government test stands/fixtures will be utilized to verify physical interface and functional performance of articles.
- 7. Testing for material and process compliance

(a) Material analysis

(d) Plating

(b) Heat treat

(e) Finish

(c) Grinding

(f) Other

#### 8. Remarks:

- a. Organic verification capabilities exist at OO-ALC.
- b. Test requirements outside organic capabilities will be contracted out to independent laboratories.
- 9. The estimated cost of government testing and evaluation is \$1000
- 10. Maximum time for testing of the qualification article will not exceed 30 days from receipt at testing agency.

# SOURCE QUALIFICATION REQUIREMENTS

(PL 98-525, SECTION 2319)

STOCK NR (NSN)1630-01-190-5994 NOUN: Adaptor Swivel Joint

PART NUMBER (P/N)1881-317-03 AIRCRAFT:B-1B

#### SECTION D

### QUALIFICATION WAIVER REQUIREMENTS.

- 1. An offerer who has had previous experience in the manufacture and qualification of items, which can be correlated with this product, may apply to the design control authority at OO-ALC for a waiver of the above stated qualification requirements.
- a. The qualification waiver criteria utilized by the design control authority to perform a qualification analysis are available upon request. The qualification waiver criteria may be used as a guide in preparing the offerer's written input to the design control authority.
- b. The burden of proof for written inputs is on the offerer. The design control authority will not pursue authenticity verification of claims made by the offerer of product manufacturing experience with other Government or non-Government agencies. Unsubstantiated claims will not be considered in the waiver analysis process.
- c. This waiver will be granted if and only if the design control authority (LILE) can establish the qualifications of the offerer through the evaluation of written inputs from the offerer or from previous knowledge of the offerer's capabilities or from previous experience with the offerer on similar item acquisitions. If there is any doubt about the offerer's capability, the offerer will be required to submit a pre-qualification article. There is no guarantee of qualification by similarity. LILE reserves the right to require a pre-qualification article of all offerers.
- 2. The current acquisition need not and will not be delayed in order to provide an offerer with an opportunity to meet the requirements for qualification waiver.
- 3. Maximum time for approval of qualification by similarity will not exceed 15 days.

## SOURCE QUALIFICATION REQUIREMENTS (PL98-525, SECTION 2819)

STOCK NR (NSN)1630-01-190-5994 NOUN\_Adaptor Strive! Joint. PART NUMBER (P/N)1881-317-03 AIRCRAFT B-1B

SECTION E

MASTER SIGNATURE BLOCK:

OO-ALCALLEN English

June 18 2007

OO-ALCALLEN Lead Engineer

Date

The Master SQS has been coordinated by CR, BC, and SBA and approved by LIK on 4 April 01. The Master SQS coordination copies are kept on file in LILE (Reference: SP 01-105)

I. ROUTING		COUNT	INATION AND TR	ANSMITTAL	PAGKA			
To (Organization)		۵	RECOMMENDED FIRST ARTICLE	DATE		NAME (Last, First, Middle injets)	F	PHONE
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_ (Log Out)							75775	
EQUIPMENT SPECIALIS	ıt			+				
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ENGINEEN				1	<u>د.</u>	Phony Robert		-21
_ (Log In)							-	
REENING TECHNICIAN CO	DE:	ADDA	ESSEE BUILDING NUMBER	<u>t</u>		ADDRESSEE OFFICE SYMBOL:		
SCH PART IDENTIFICATION			1216			LGHLEN/ROBERT Y	OUNG	
NSN NSN								
1630-01-190-59	94	B. PA	RT NUMBER 1881-317-03			C. SYSTEM		
NOMENCLATURE		_	1001-317-03			B-1B		
ADAPTER, SV	VIVEL JOINT							
ENGINEERING			<del></del>					
			VENDO	)R	T	ENGINEER SIGNATURE	APPP	ROVED
CAGE	RECOMMENCED SOURCES			BER		FOR SOURCE APPROVAL	YES	N
CE8	KAHR BEARING		1881-317-03				X	<del>                                     </del>
455	RBC TRANSPORT		**				×	
CG17 DW08	NEW HAMPSHIRE		11				X	
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632	GOODRICH KAMATICS CORP		11			- X	X	
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OO-ALC FORM 156, JUL 96 (EF-V2)(PorFORM PRO)

PREVIOUS EDITION IS DESOLETE.